



- 1) Front derailleur link mounting bolt is installed with blue Loctite 242 and torqued to (**5lb. Ft, 60 lb.in, 7 Nm.)**
- 2) Install 3mm front derailleur peg with blue Loctite 242 and torque to (**35 in-lb, 4 Nm.)**
- 3) Install black ISCG chain guide using blue Loctite242 and torque to (**44.3 in-lb, 5 Nm.)**
- 4) Install 3mm front derailleur bolts using blue Loctite 242 and torque to (**35 in-lb, 4 Nm.)**
- 5) Install 3mm peg tab bolts using blue Loctite 242 and torque to (**26 in-lbs, 3 Nm.)**